Inventor name: KEFFERSTEIN, RONALD et al.

Application No.: 09/827,167
Filed: April 6, 2001
Group Art Unit No.: 3725

SUGHRUE Reference No.: Q63979 SUGHRUE Telephone No.: (202) 293-7060

Sheet 1 of 2

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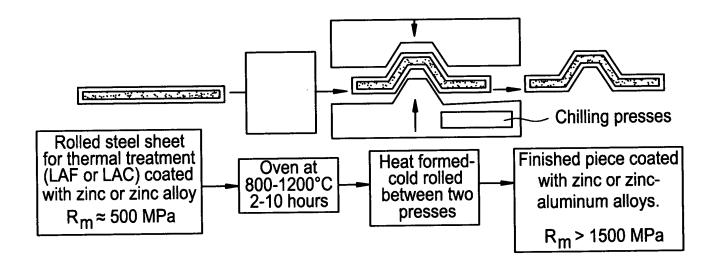
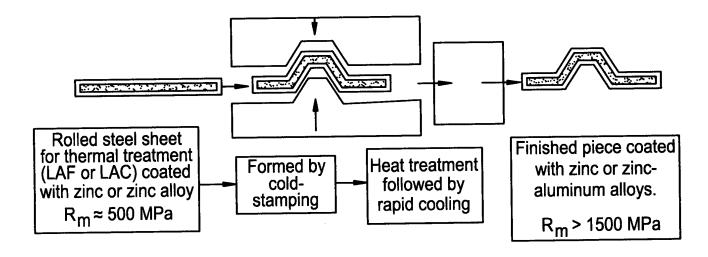


FIG. 2





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FIG. 3A
Before cold-stamping and heat treatment

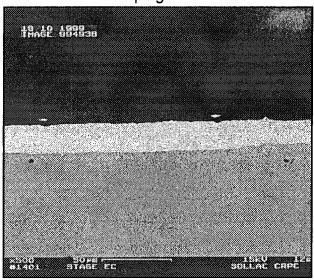


FIG. 3B
After cold-stamping and heat treatment



FIG. 4A
Before heat-stamping and heat treatment

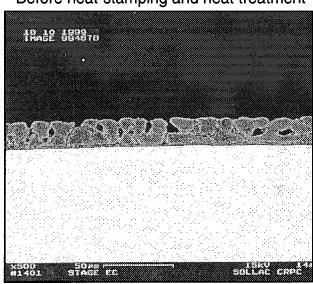


FIG. 4B
After heat-stamping and heat treatment

